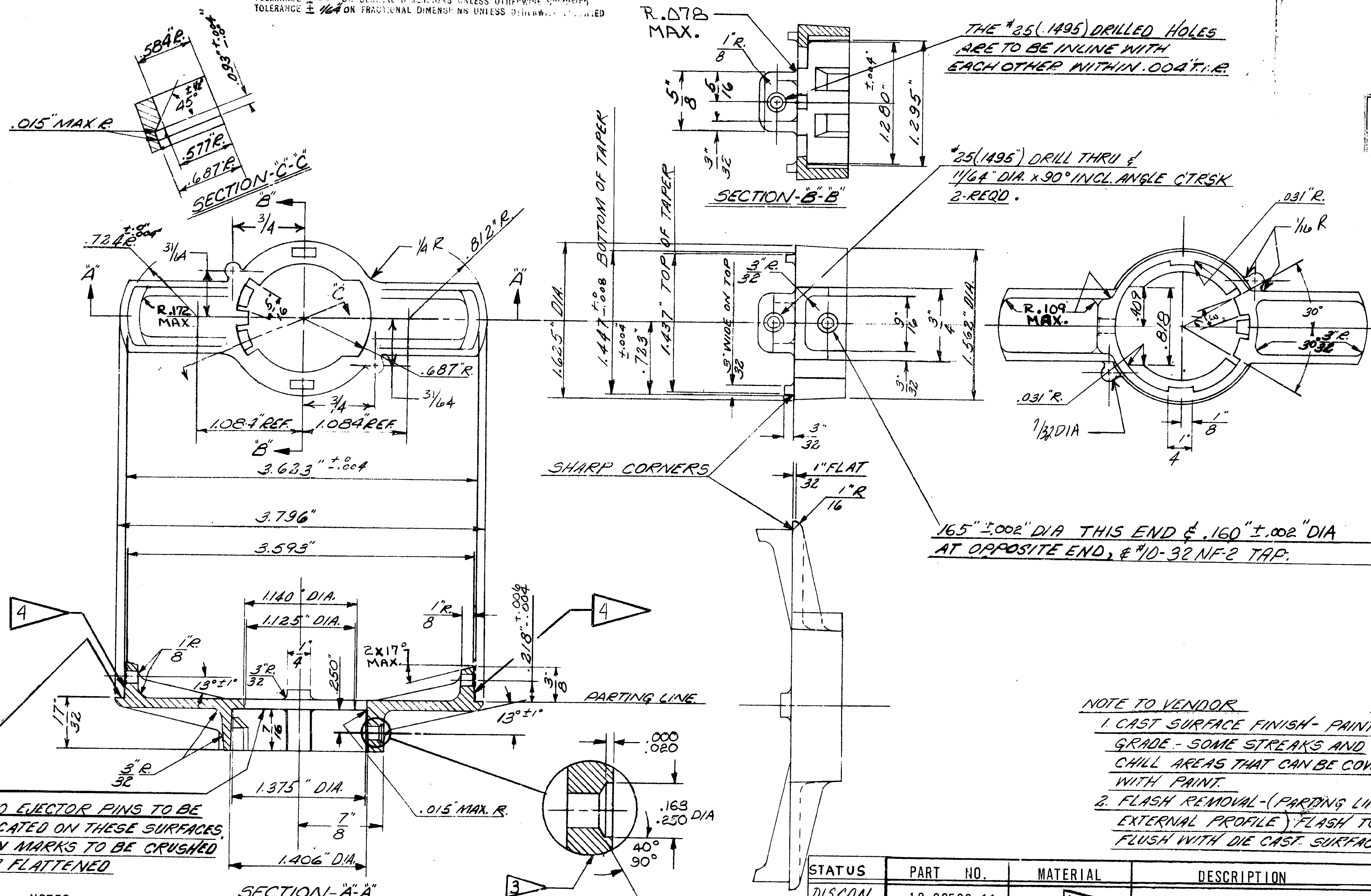


TOLERANCE $\pm .007$ " ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED
 TOLERANCE $\pm 1/64$ " ON FRACTIONAL DIMENSIONS UNLESS OTHERWISE SPECIFIED



THE $\#25(.1495)$ DRILLED HOLES ARE TO BE IN LINE WITH EACH OTHER WITHIN .004" T.I.E.

$\#25(.1495)$ DRILL THRU $\frac{1}{16}$ " DIA. X 90° INCL. ANGLE CTRSK 2-REQD.

$.165 \pm .002$ " DIA THIS END & $.160 \pm .002$ " DIA AT OPPOSITE END, & $\#10-32$ NF-2 TAP.

LAST CHARACTERISTIC CLASSIFICATION NONE

F	H94-41	MO	6-20-94
E	90-24	JW	7-11-90
D	85-327	JP	6-7-88
C	85-139	PNP	1-8-85
BI	84-291	K.H.	5-30-84
B	79-283A	DWH	11/5/80
B	79-283	DWH	8/13/80
A	76-445	RG	12-17-76
-	73-287	SBB	5/23/73
(M)	G.O. 28339	P.W.G.	5-8-68
(M)	G.O. 28302	P.W.G.	4-4-68
(M)	G.O. 28155	ANL	6-8-68
	G.O. 28044	L.M.	10-14-68
	RMD #5624	OH.	8-12-68
	REV. TO SUIT DIE CAST VENDOR	J.E.	8-19-68
	REV. TO DATE	L.M.	8/14/68
	ADDITIONS	J.E.	7-9-62
	CHGD TO SELF-TAPPING SCREWS	J.E.	5-10-62
	REVISIONS	BY	DATE

NOTE TO VENDOR
 1. CAST SURFACE FINISH- PAINTING GRADE - SOME STREAKS AND CHILL AREAS THAT CAN BE COVERED WITH PAINT.
 2. FLASH REMOVAL - (PARTING LINE & EXTERNAL PROFILE) FLASH TO BE FLUSH WITH DIE CAST SURFACE

NO EJECTOR PINS TO BE LOCATED ON THESE SURFACES. PIN MARKS TO BE CRUSHED OR FLATTENED

NOTES:

1 MATERIAL: DIE CAST ALUMINUM, ALLOY SC84B, PER ASTM B85, (COMMERCIAL DESIGNATION ANSI 380).

3 THIS IS AN OPTIONAL FEATURE, DIMENSIONAL REQUIREMENTS APPLY ONLY IF THE C'SINK, C'BORE ARE PROVIDED IN THE PART.

4 FINISH: POWDER COAT ALL SURFACES PER JCI SPEC 06-287-0. ONLY OVERSPRAY IS PERMISSIBLE ON SURFACES INDICATED.

STATUS	PART NO.	MATERIAL	DESCRIPTION	REV
DISCON.	10-39536-11		AS CAST (FLASH TRIMMED)	D
ACTIVE	10-39536-0		CAST & MACH.	F

FIRST USED ON ASSEMBLY: PEP 574
 # 4 PISTON TYPE
 VALVE TOP
 V-3100 & V-3800

NAME SPIDER, VALVE
 PART NO. SEE CHART

DRAWN CHKD APRD SCALE: 12:1
 J.E. R.L.F. C.D.P. DATE: 11-29-61

DRAWING NO. 60628

REV. F